TIP OF THE WEEK

MODEL ……………………D65/65i-18, D85-18, D155/155i-8
FEATURE …………………….FWD-REV GEAR PRESETS
STD / OPT …………………..STANDARD
SUGGESTED SETTING ………OPERATION DEPENDENT

Forward and reverse gears can be preset by the operator to avoid manually up-shifting every time the dozer changes travel direction.

Productivity can be increased and operator fatigue reduced when this function is utilized.

With the travel lever in neutral, press the up shift and down shift buttons until the desired F/R gear combination appears.

Available Gear Shift Combinations

<table>
<thead>
<tr>
<th>Automatic Shift Mode</th>
<th>Manual Shift Mode</th>
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<tbody>
<tr>
<td>F1 – R1</td>
<td>F1 – R1</td>
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<tr>
<td>F1 – R2</td>
<td>F1 – R2</td>
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<tr>
<td>F2 – R2</td>
<td>F2 – R2</td>
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<tr>
<td>F2 – R3L</td>
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- In the example of F2-R2: The transmission will shift to F2 when travel lever is placed in forward travel and R2 when travel lever is placed in reverse travel.
- In AUTOMATIC shift mode, the unit will auto shift Down and Up from the preset gear.
- In MANUAL shift mode, the unit will auto shift Down from the preset gear (manual shift up)
- During machine operation, pressing the upshift/downshift buttons will override the presets.

Reminder: The torque converter only locks up while in auto shift mode.

For additional information, please consult the Product Bulletin, Operator’s Manual or Shop Manual. Photos may include optional equipment.